



Revision Date: 12/10/2004

Issue date: 12/13/2004

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: Bearing Mount 620 High Temperature
Product type: Anaerobic Adhesive
Company address: Henkel Corporation, 1001 Trout Brook Crossing, Rocky Hill, Connecticut 06067
Item No.: 38652
Region: United States
Contact Information: Telephone: 860.571.5100, Emergency telephone: 860.571.5100, Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

Table with 5 columns: Hazardous components, %, ACGIH TLV, OSHA PEL, OTHER. Lists ingredients like Aromatic dimethacrylate ester, Maleimide Resin, Methacrylate ester, Hydroxyalkyl methacrylate, Cumene hydroperoxide, Silica, and 1-Acetyl-2-phenylhydrazine with their respective exposure limits.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
HMIS:
Physical state: Liquid, Color: Green, Odor: Mild
HEALTH: 2*, FLAMMABILITY: 1, PHYSICAL HAZARD: 1, Personal Protection: See Section 8
WARNING: CAUSES EYE IRRITATION. MAY CAUSE ALLERGIC SKIN REACTION. MAY CAUSE RESPIRATORY TRACT IRRITATION. MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: May cause allergic skin reaction.

Item No.: 38652

Product name: Bearing Mount 620 High Temperature

Eye contact: Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 93°C (200°F) Tagliabue closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: Not available

Flammable/Explosive limits-upper %: Not available

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: None

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Ensure adequate ventilation. Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Avoid contact with eyes, skin and clothing.

Storage: For safe storage, store at or below 38°C (100°F).

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: No specific ventilation requirements noted, but forced ventilation may still be required if concentrations exceed occupational exposure limits.

Item No. : 38652

Product name: Bearing Mount 620 High Temperature

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Green
Odor: Mild
Vapor pressure: Less than 5 mm Hg at 27°C (80°F)
pH: Not applicable
Boiling point/range: Greater than 149°C (300°F)
Melting point/range: Not available
Specific gravity: 1.1
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available
VOC content: 8.3%; 91 grams/liter (EPA Method 24)

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Toxic fumes. Irritating organic vapors.

Incompatibility: Strong oxidizers.

Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute oral LD50 greater than 10,000 mg/kg (rat). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Aromatic dimethacrylate ester 24448-20-2	No	No	No
Maleimide Resin 3006-93-7	No	No	No
Methacrylate ester UNKNOWN	No	No	No
Hydroxyalkyl methacrylate 27813-02-1	No	No	No
Cumene hydroperoxide 80-15-9	No	No	No
Silica, amorphous, fumed, crystalline-free 112945-52-5	No	No	No
1-Acetyl-2-phenylhydrazine 114-83-0	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Aromatic dimethacrylate ester 24448-20-2	Allergen, Irritant
Maleimide Resin 3006-93-7	No Target Organs
Methacrylate ester UNKNOWN	No data
Hydroxyalkyl methacrylate 27813-02-1	Allergen, Irritant
Cumene hydroperoxide 80-15-9	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Silica, amorphous, fumed, crystalline-free 112945-52-5	Nuisance dust
1-Acetyl-2-phenylhydrazine 114-83-0	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: 4-Methoxyphenol (150-76-5).

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9) .

California Proposition 65: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Expanded chemical information in Section 2 and related sections.

Prepared by: Kyra Kozak Woods, Health and Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.